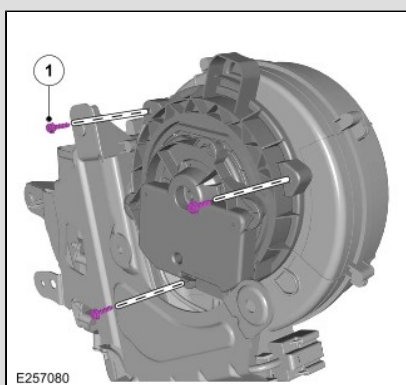


AUXILIARY CLIMATE CONTROL (G2323732)

SPECIFICATIONS

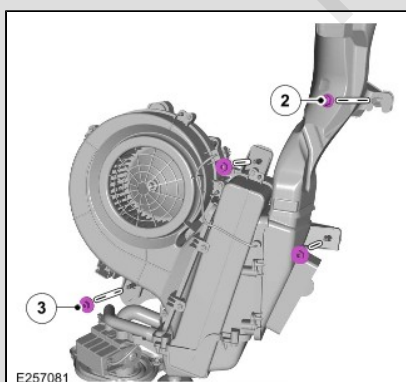
Torque Specifications

COMPONENT TORQUE LOCATION



	DESCRIPTION	NM	LB-FT	LB-IN
1	Auxiliary blower screw	1.5	-	13

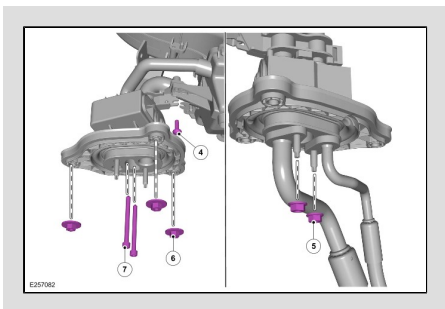
COMPONENT TORQUE LOCATION



	DESCRIPTION	NM	LB-FT	LB-IN
2	Upper air duct nut	5	-	44

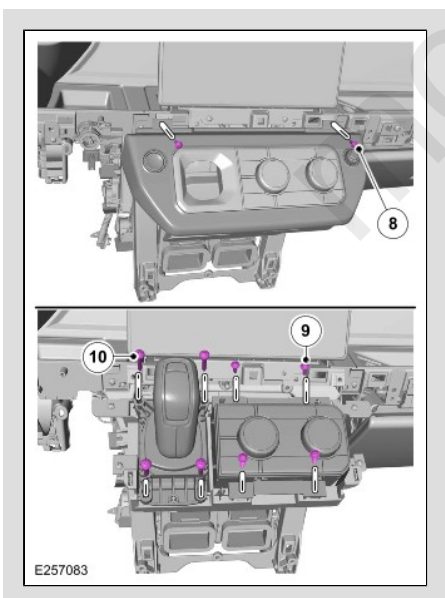
	DESCRIPTION	NM	LB-FT	LB-IN
3	Auxiliary climate control assembly nut	5	-	44

COMPONENT TORQUE LOCATION



	DESCRIPTION	NM	LB-FT	LB-IN
4	Thermostatic Expansion Valve (TXV) cover screw	1.2	-	11
5	Air Conditioning (A/C) pipe nut	9	-	80
6	TXV bracket nut	5	-	44
7	TXV bolt	4	-	35

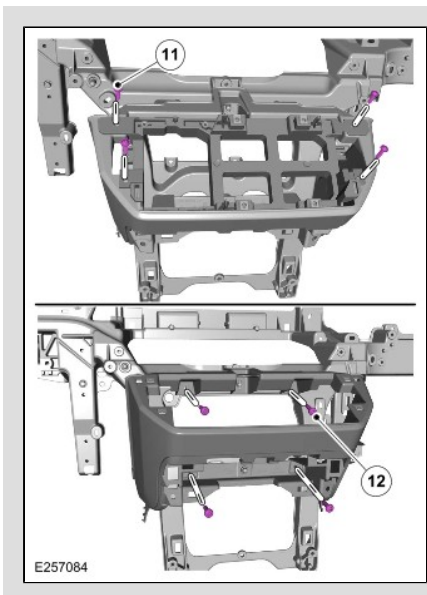
COMPONENT TORQUE LOCATION



	DESCRIPTION	NM	LB-FT	LB-IN
8	Integrated Control Panel (ICP) trim panel screw	0.6	-	5

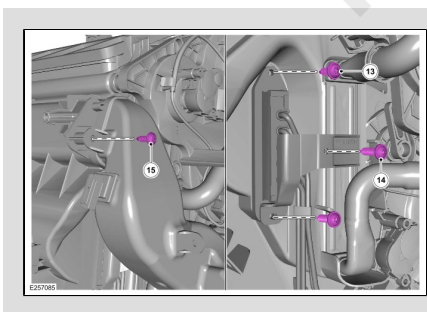
	DESCRIPTION	NM	LB-FT	LB-IN
9	ICP screw	1.7	-	15
10	Transmission Control Switch (TCS) bolt	3.2	-	28

COMPONENT TORQUE LOCATION



	DESCRIPTION	NM	LB-FT	LB-IN
11	TCS bracket screw	1.2	-	11
12	Instrument panel center trim screw	1.7	-	15

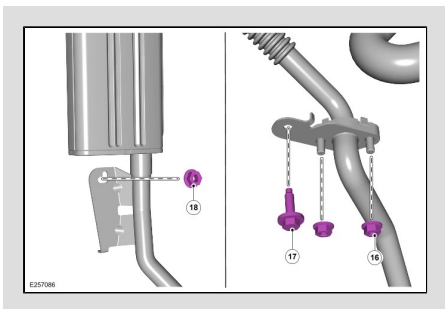
COMPONENT TORQUE LOCATION



	DESCRIPTION	NM	LB-FT	LB-IN
13	Electric booster heater screw	1.2	-	11
14	Heater core bracket screw	1.2	-	11

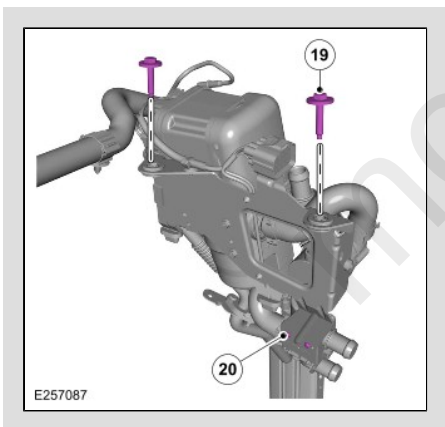
	DESCRIPTION	NM	LB-FT	LB-IN
15	Front footwell air duct screw	1.2	-	11

COMPONENT TORQUE LOCATION



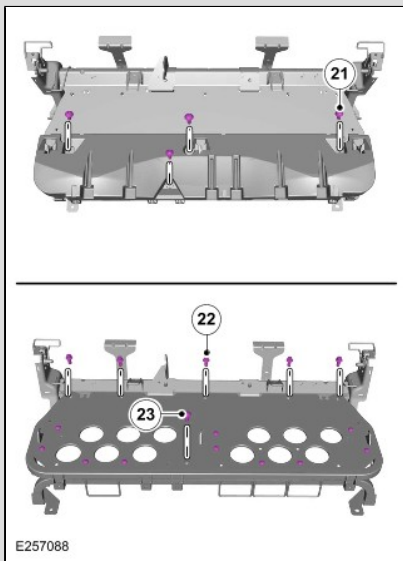
	DESCRIPTION	NM	LB-FT	LB-IN
16	Fuel Fired Booster Heater (FFBH) exhaust assembly upper nut	10	7	-
17	FFBH exhaust assembly upper bolt	10	7	-
18	FFBH exhaust assembly lower nut	10	7	-

COMPONENT TORQUE LOCATION



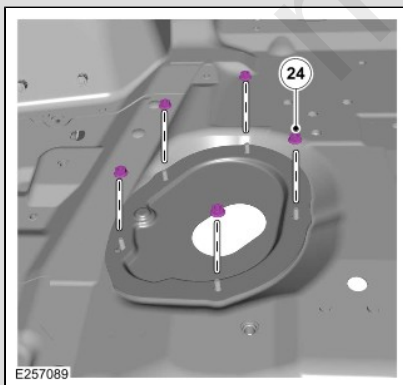
	DESCRIPTION	NM	LB-FT	LB-IN
19	FFBH assembly bolt	10	7	-
20	FFBH changeover valve screw	2	-	18

COMPONENT TORQUE LOCATION



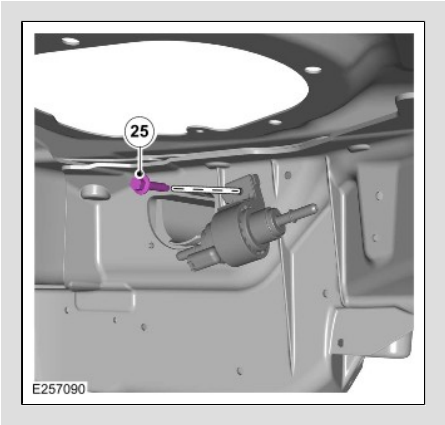
	DESCRIPTION	NM	LB-FT	LB-IN
21	Noise, Vibration and Harshness (NVH) material bolt	10	7	-
22	Second row seat cushion plate rear bolt	10	7	-
23	Second row seat cushion plate front bolt	10	7	-

COMPONENT TORQUE LOCATION



	DESCRIPTION	NM	LB-FT	LB-IN
24	Fuel pump module access cover nut	6	-	53

COMPONENT TORQUE LOCATION



	DESCRIPTION	NM	LB-FT	LB-IN
25	FFBH fuel pump bolt	9	-	80

cmjjaGFyZG1vbnRvbjsyMDIwLTA5LTE4VDA2OjE5OjI1LjY3Ni07OTAuMTk5LjEyMS4xMTc7